

## **BRITISH ASSOCIATION (BA) THREADS**

**Angle of Thread is 47.5 degrees**

**ALL DIMENSIONS ARE IN INCHES (EXCEPT TAPPING DRILL)**

Number	Diameter	Pitch	Threads per Inch	Root Diameter	Tapping Drill (mm)
16BA	0.031	0.0075	133.3	0.022	0.6
15BA	0.035	0.0083	120.5	0.025	0.7
14BA	0.039	0.0091	109.9	0.028	0.8
13BA	0.047	0.0098	102	0.0352	0.98 (No 62)
12BA	0.051	0.011	90.9	0.0378	1.05
11BA	0.059	0.0122	81.9	0.0443	1.2
10BA	0.067	0.0138	72.6	0.0504	1.4
9BA	0.075	0.0154	65.1	0.0565	1.55
8BA	0.086	0.0169	59.1	0.0657	1.8
7BA	0.0982	0.0189	52.9	0.0753	2.05
6BA	0.11	0.0209	47.9	0.0849	2.3
5BA	0.126	0.0232	43	0.0981	2.65
4BA	0.142	0.026	38.5	0.1108	3
3BA	0.161	0.0287	34.8	0.1266	3.4
2BA	0.185	0.0319	31.4	0.1467	4
1BA	0.209	0.0354	28.2	0.1665	4.5
0BA	0.236	0.0394	25.4	0.1887	5.1

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