

BRITISH STANDARD PIPE (BSP) THREADS

Angle of Thread is 55 degrees

ALL DIMENSIONS ARE IN INCHES (EXCEPT TAPPING DRILL)

Diameter	Pitch	Threads per Inch	Major Diameter	Minor Diameter	Tapping Drill (mm)
1/16	0.0357	28	0.304	0.2583	6.6
1/8	0.0357	28	0.383	0.3372	8.73 (11/32")
1/4	0.0526	19	0.518	0.4546	11.8
3/8	0.0526	19	0.656	0.5886	15.25
1/2	0.0714	14	0.825	0.7336	19.05 (3/4")
5/8	0.0714	14	0.902	0.8106	21
3/4	0.0714	14	1.041	0.9496	24.5
7/8	0.0714	14	1.189	1.0976	28.25
1	0.0909	11	1.309	1.1926	30.75

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